



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-011
Job Sheet 163472



Part No: D205-634-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 11/13/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Ascent Helicopters Ltd (CASCE01)

1550 Springhill Road Parksville, BC, V9P 2Y2 Canada ph:(250) 752-2981 fx:(250) 752-2983.

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD ver:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC ver:DD IPP Rev:S 10.12.01 as per chg008 DD ver:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/13/17	0.00	0.00	Start Up Stores/Pkg1		Smb
100	DC	1 pcs		11/13/17	0.00	0.00	DC		KT
110	Packaging	1 pcs		11/13/17	0.00	0.00	Packaging1		Smb
120	QC	1 pcs		11/13/17	0.00	0.00	QC4		KT
130	Packaging	1 pcs		11/13/17	0.00	0.00	Packaging3		KT
140	QC21-FG	1 Ea		11/13/17	0.00	0.00	QC21		KT

Part Op 100 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011

Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG084

21
9-08
NOV 3 0 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D205-634-041 5004228	1	8	0	0
	K10003 5014793	1	14	0	0

Part Specifications

Specifications could not be found.

Plex 11/6/17 1:56 PM dart.Michaud-Febrille.Victoria

5004228 x 1

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____

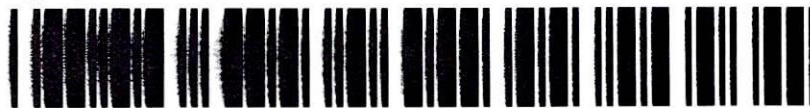
Step #: _____

QTY Effective : _____

MRB (QSI042) Approval

Descrip

DART
AEROSPACE
S014819

**Skidtube with Standard Wearplates Fits LH or RH****Dart Aerospace Ltd.**

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Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

PART NO:
Revision:
Operation:
Change No:

D205-634-011**Start up Operation****Mfg Date: 11/28/17****Job No: 163472**

Root Cause							
Environment ☐	No Re- ☐						
Design ☐	Operat ☐						
Doc/Data ☐	Offset/ ☐						
Equip/Tooling ☐	Supplie ☐						
Handling/Pre ☐	Trainin ☐						
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Positioned Wrong ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Outside Dimensions ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Over/Under tolerance ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Part Incorrect ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Part Lost/Missing ☐		
Past Expiry Date ☐	Manufacturing Process ☐				Part Moved ☐		
Misidentified ☐	Past Due ☐				Drawing ☐		
		OTHER : _____			Finish ☐		
					Misread ☐		
					Turning Sequence ☐		